

Supro Spring Auction - Preliminary Equipment List 12-4-2024

Tag #	Supro #	Machine Type	Mfg	Serial Number	MFG Date	Axis	Elec	Note 1	Note 2	Note 3	Tools	Pay-off	Serial #	Mfg Date	Elec
1	3	CNC HTC 3mm Spring Former	HTC30-CNC	963004-4	8/1/1996	4	480-3	CAM,FEED, R-QUILL, SPINNER		TAK		HR500	76	9/1/1996	220-1
2	7	CNC HTC 3mm Spring Former	HTC30-CNC	983011-8	11/1/1998	3	480-3	CAM,FEED, R-QUILL				HR1005	A0250	2/1/2000	220-1
3	11	CNC HTC 3mm Spring Former	HTC30-CNC	20003002-8	2/1/2000	4	480-3	CAM,FEED, R-QUILL, SPINNER		TAK		HR1005D	A6397	11/1/2006	220-1
4		CNC HTC 4mm Spring Former	HTC40-CNC	20014002-8	8/1/2001	4	480-3	CAM,FEED, R-QUILL, SPINNER	Hook Station	TAK		HR1005D	A0271	8/1/2000	220-1
5	12	CNC HTC 2mm Spring Former	HTC20CNC	20002011-8	9/1/2000	4	480-3	CAM,FEED, R-QUILL, SPINNER		TAK		HR1005	AF377	12/1/2005	220-1
6	4	CNC HTC 2mm Spring Former	HTC20CNC	972008-4	4/1/1997	4	480-3	CAM,FEED, R-QUILL, SPINNER	Hook Station	TAK		HR1005	992145	3/1/1999	220-1
7	9	CNC HTC 2mm Spring Former	HTC20CNC	992004-8	3/1/1999	3	480-3	CAM,FEED, R-QUILL				HR200	254	9/1/1996	220-1
8	2	CNC HTC 2mm Spring Former	HTC20CNC	972001	2/1/1997	2	480-3	Gibb slides				HR205	99397	11/1/1999	220-1
9	1	CNC HTC 2mm Spring Former	HTC20CNC	962003		2	480-3	Gibb slides				HR200	282	5/1/1997	220-1
10		CNC HTC 1mm Spring Former	HTC10CNC	991010-8		5	480-3	CAM,FEED, R-QUILL, (2X) SPINNERS				HR100	429	2/1/1995	220-1
11	10	CNC HTC 2mm Spring Former	HTC20CNC	992014-8	11/1/1999	4	480-3	CAM,FEED, R-QUILL, SPINNER				HR500	135	10/1/1997	220-1
12	5	CNC HTC 2mm Spring Former	HTC20CNC	972007-4	4/1/1997	3	480-3	CAM,FEED, R-QUILL. Machine and pay-off sold as "parts".				HR105S	98625	8/1/1998	220-1
	8	CNC HTC Coiler	HTC8CS	980819CS	9/1/1998	2	480-3								
13	6	CNC EN502S 2mm Spring Former	CNC502R	882164	10/1/1997	3	220-3	CAM,FEED, R-QUILL		TAK		HR105D	B5575	7/1/2015	
21		CNC Nu-Coil 3.5mm Spring Former	FX-35	XF-014	10/1/2002	6	220-3	CAM,FEED, R-WIRE, R-QUILL, (2X) SPINNERS				CR1000	JJ103	1/1/2003	220-3
22	2	AIM 8mm Turret - Ultra	AFM-3D8TU	C3811062007	11/6/2007		440-3					P270-5			
23	4	AIM 8mm Synchro	AFM-3D8S	D1E08212012	8/21/2012		440-3					P270-5			
24	1	AIM 8mm Turret - Ultra	AFM-3D8TU	C0602262007	2/26/2007		440-3					P270-5			
25	3	AIM 8mm Turret	AFM-3D8T	C5A04282008	4/28/2008		440-3					P270-5			
26	5	AIM 12mm Turret	AFM-3D12T	D2F12152013	12/15/2013		440-3					P270-5			
27	6	AIM 8mm Synchro	AFM-3D8S	D4C03172014	3/17/2014		440-3					P270-5			
28	9	AIM 8mm Turret	AFM-3D8T	D6A09292014	9/29/2014		440-3					P270-5			
31		4-Slide - Nilson	S 2F	104980	12/1/1978										
35		4-Slide - Nilson	S 3F	3F118	11/1/1988										
36		4 Slide - Nilson	S 3F	XX	XX										
38		Baird #33 Multi-slide	XX	33-207	XX										
39		US-Tool Multi-slide	XX	XX	XX										
												Press Feed			
33		Press - Rousselle 32 Ton	G1-32-8	P-32335	XX			Stroke: 2". Strokes/min.: 70. Shut Height: 18.5". Bed: 24x16".				No			
32		Press - Niagara 100Ton	SC2-100-60-30	46554	XX			Stroke: 4". Strokes/min.: 75-130. Shut Height: 20". Bed: 60x30".				Perfecto	Littell Coil Handler		
34		Press - Walsh 38 OBI	XX	XX	XX			Bed: 30x16				Servomatic			
40		Furnace in-line: Furnace Fixers/JN	MKP-15-X1	2073	XX		480-3	14" x 9' 28Amps 23.1KW							
41		Furnace in-line: Furnace Fixers/JN	MKP10/54X1	1901	XX		480-3	9" x 6' 12.6KW: Spare parts-4 new elements.							
42		Furnace in-line: HIS	HCF-190	99144	10/19/1999		480-3	8" x 5' 8KW: Spare parts-10 new elements, 3 contactors.							
43		Furnace in-line: HIS	HCF-190	98122	11/1/1998		480-3	8" x 5' 8KW: Sold with Lot 42 as a parts machine.							
44		Vibratory Polishing Bowl	Vibra-finish	FCV85ULE-2	9/1/2015		230-3	36" Bowl Diameter							
45		Press Welder	WSI	#41A	XX		480-3	Entron control. Chiller							
46		Comparator. CCP-16	CCP	CC1601099	1/27/2015			Edge Detection, Quadra Check, Joy stick for X & Y. Calibrated to 07/16/2025: 10X Lens. 15 x 6" travel.							
47		Comparator. CCP-16	CCP	CC1601088	4/5/2014			Edge Detection, Quadra Check, Joy stick for X & Y. Calibrated to 07/16/2025: 10X Lens. 15 x 6" travel.							
48		Comparator. CCP-20	CCP QL20	CCP2001010	11/10/2010			Edge Detection, Quadra Check, Joy stick for X & Y. Calibrated to 07/16/20225. 10X & 20X Lens. 18 x 9" travel. Surface Illumination.							

49		Comparator. Nikon	V-12B				Quadra Check/ 10X, 20X, 50X Lens. Calibrated to 07/17/2025. 8 x 6" travel.						
50		Comparator. Microview Spectra			1/30/2004		Q16. Edge detection. Calibrated to 07/17/2025. 10 x 6" travel. M1030111, SN#: 7052						
51		Comparator. Microview					Quadra Check. Edge detection. No calibration. Needs TLC						
52		Comparator. Microview					No calibration. Needs TLC						
53		Lathe-South Bend Turn-Nado	CL170F	736J2353			17" x 7 Bed Length						
54		Bridgeport Vertical Mill	Series I 2HP				Table: 9 x 42"						
55		Band Saw Vertical - Journeyman	20J8440			220-3							
56		Mill - Prototrak SMX	TRAKDPMSX3	094CF62727		220-3	Table: 10 x 48"						
57		Grinder - Harig	612	2093			Acu-Rite DRO						
58		Grinder - Harig	612				Acu-Rite DRO						
59		Grinder - Landis	618	116-3									
60		Robot - Fanuc Pick and place	LR Mate 200iD 7L				Teach Pendant. Low hours. On rolling stand.						